

Date: Friday, 9/29/2006 10:44:08 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: LUG		
Job Number	: 28800					
Estimate Number	: 10271					
P.O. Number	: N/A		Part Number	: D2561		
This Issue	: 9/29/2006	S.O. No. : N/A	Drawing Number	: D2561 REV B		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: B		
Previous Run	: 27417		Material	: N/A		
Written By			Due Date	: 10/18/2006 Qty: 24 Um: Each		
Checked & Approved By						
Comment	: Est C 00.05.19 Added inspect level 8 EC					
	Est Rev:D Now on Waterjet 06-06-14 JLM					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6B0250X06000	6061-T6 Bar .25" x 6.0"
		 <b>Comment:</b> Qty.: 0.3850 f(s)/Unit Total : 9.2408 f(s) Material: 6061-T6, or 5052-H34 6.00" x 0.25" Thick X Batch: <u>010035</u> <i>ml 08 10 02</i>
2.0	WATER JET	FLOW WATER JET
		 <b>Comment:</b> FLOW WATER JET 1-Cut as per Dwg D2561 Dwg Rev: <u>B</u> Prog Rev: <u>B</u> <i>ml 08 10 02</i>
		 <b>Comment:</b> INSPECT PARTS AS THEY COME OFF MACHINE <i>ml 08 10 02</i>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		 <b>Comment:</b> SECOND CHECK <i>Jc 10 03 24</i>
4.0	QC8	SECOND CHECK
		 <b>Comment:</b> SMALL & MEDIUM FAB RESOURCE 1 Deburr , no sharp edges <i>ml 08 10 05</i>
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 06/06/06  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: LUG

Job Number: 28800

Part Number: D2561

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ~~OT~~ Pat O.

10/10/06 25  
~~510 AC:0-00~~

7.0 QC21

FINAL INSPECTION/W/O RELEASE



(24)

Comment: FINAL INSPECTION/W/O RELEASE

10/10/06

Job Completion



10/10/06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	28800
Description: Lug Plate	Part Number:	D2561
Inspection Dwg: D2561	Rev: B	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

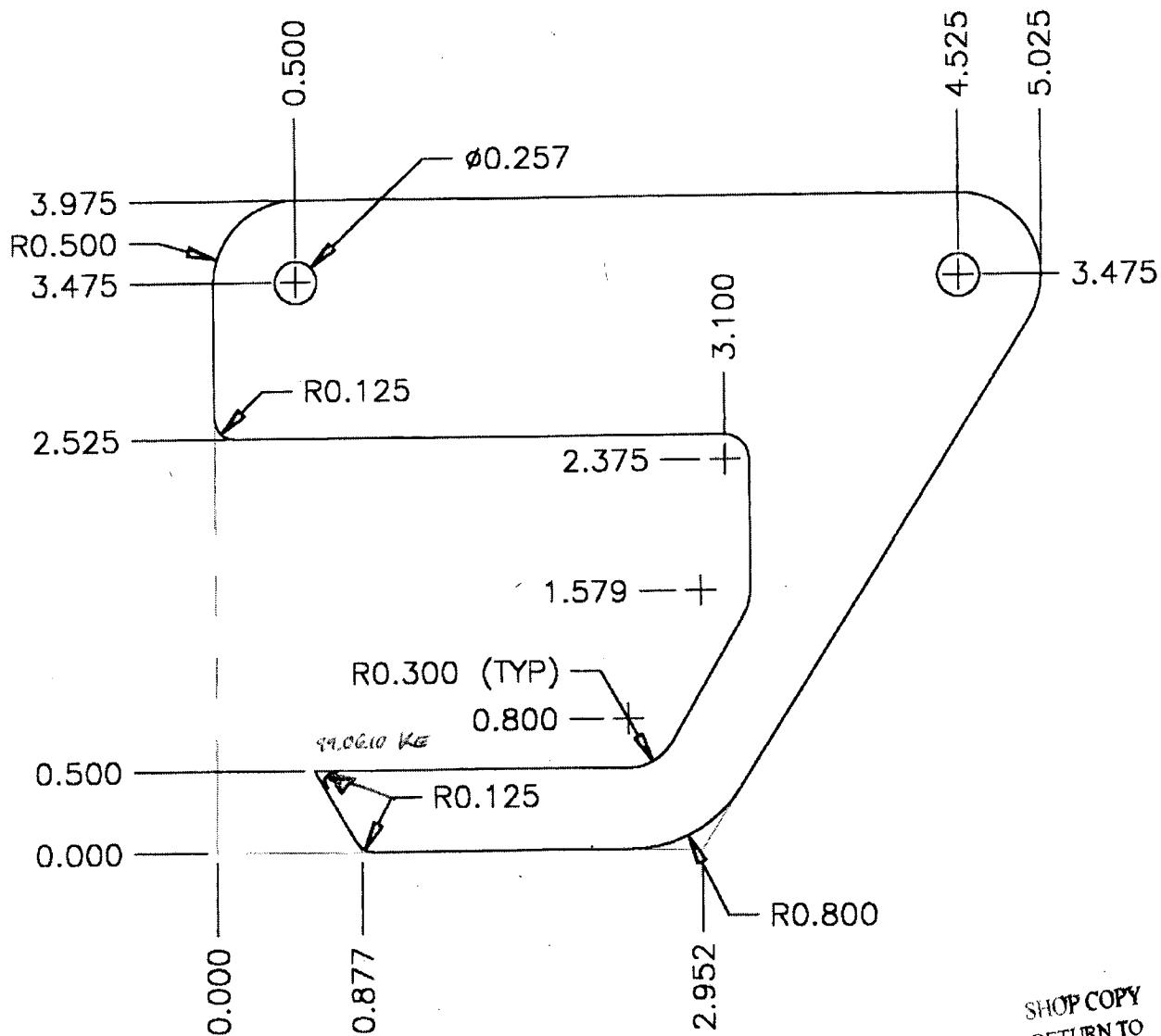
Measured by:	<i>M. M.</i>	Audited by:	<i>J</i>	Prototype Approval:	N/A
Date:	<i>08.10.02</i>	Date:	<i>08.10.03</i>	Date:	

Rev	Date	Change	Revised by	Approved
A	04.01.21	New Issue	KJ/RF 	



DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>BW</i>	APPROVED <i>BW</i>	DRAWING NO. D2561
DATE 96.04.26		TITLE LUG PLATE
		REV. B SHEET 1 OF 1 SCALE 1:1

RELEASED  
96.05.06



MATERIAL: 6061-T6 0.25 THICK  
OR 6063-T6 0.25 THICK  
OR 5052-H34 0.25 THICK

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 28800